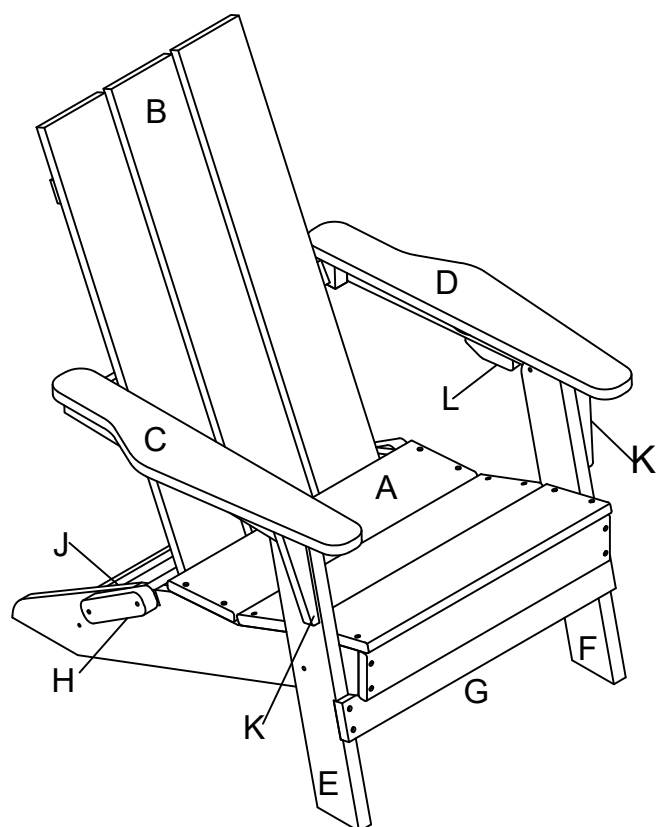
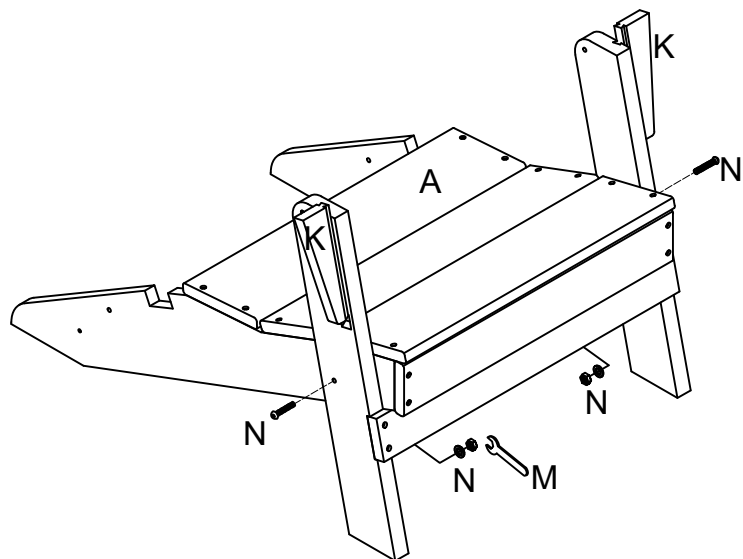
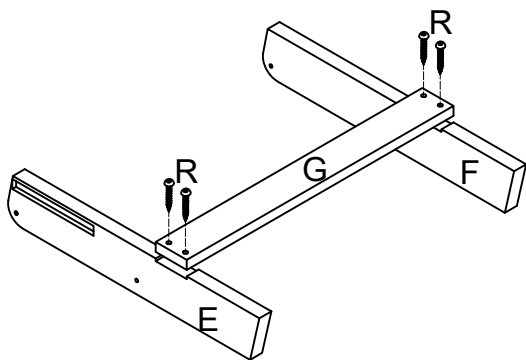


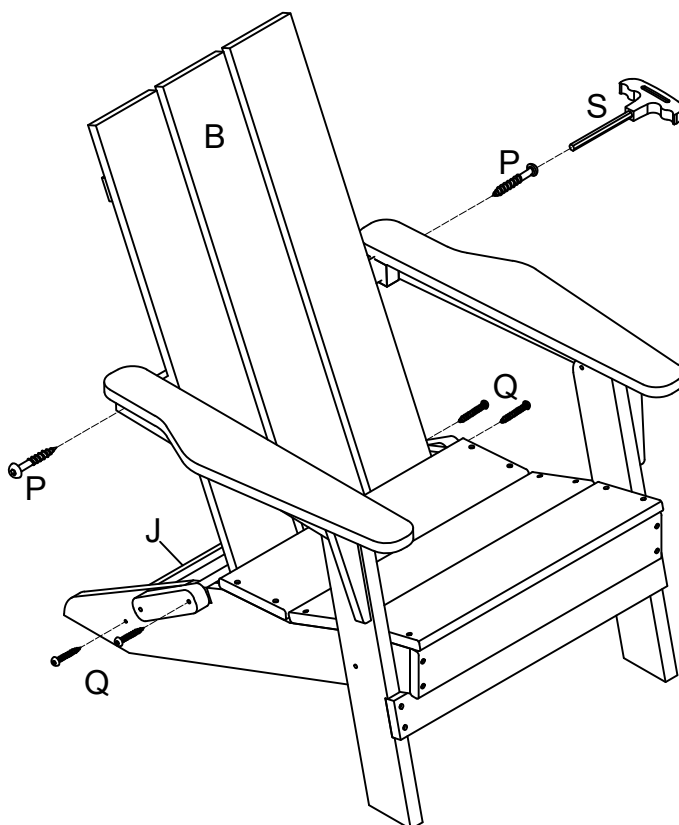
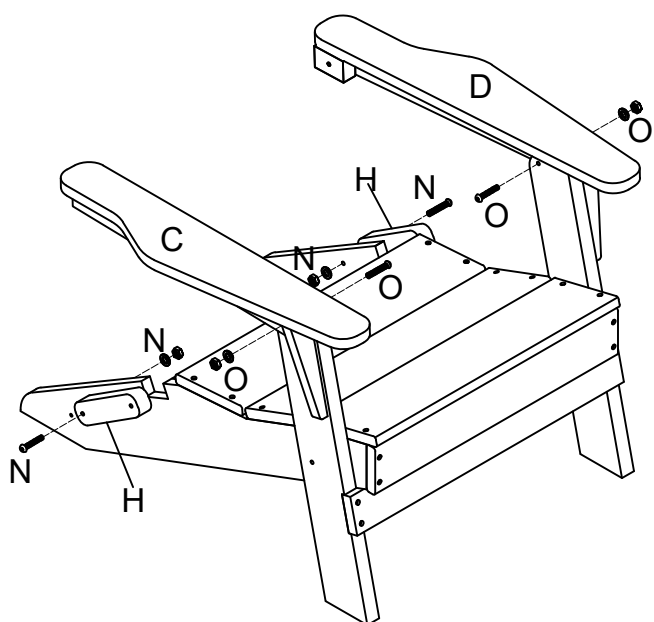


 A x 1	 L x 1
 B x 1	 M x 1
 C x 1	 N x 4 (M6x55)
 D x 1	 O x 2 (M6 x 60)
 E x 1	 P x 2 (6.3x80)
 F x 1	 Q x 4 (6.3x50)
 G x 1	 R x 4 (6.3x40)
 H x 2	 S x 1
 J x 1	 T x 1 (M6x30)
 K x 2	

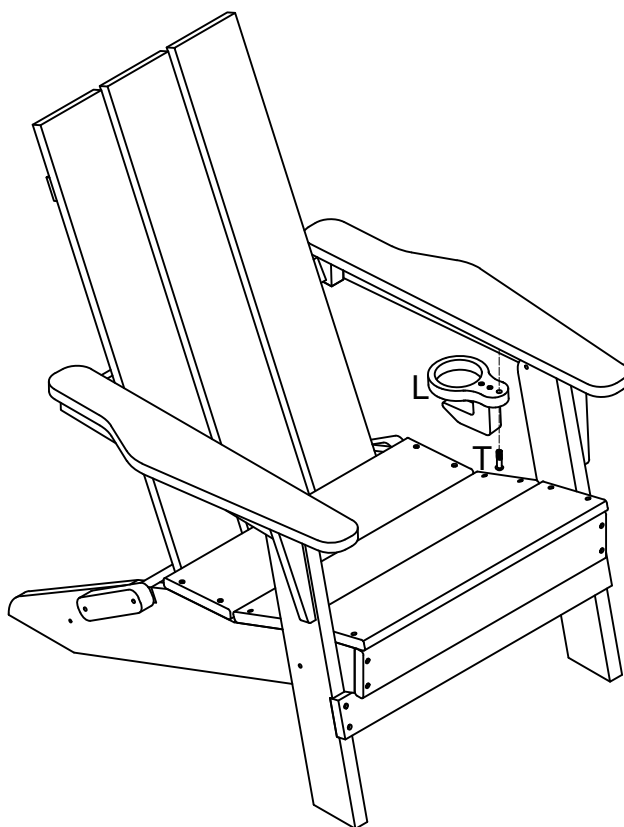
STEP 1



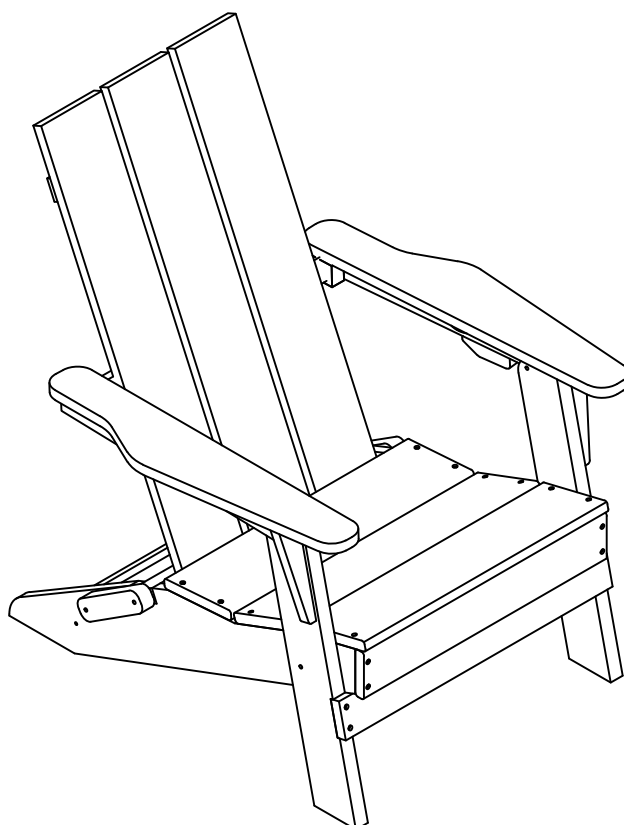
STEP 2

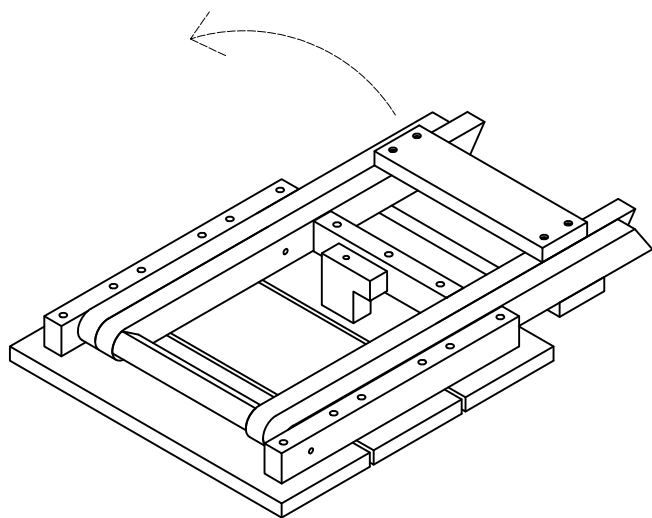


STEP 3

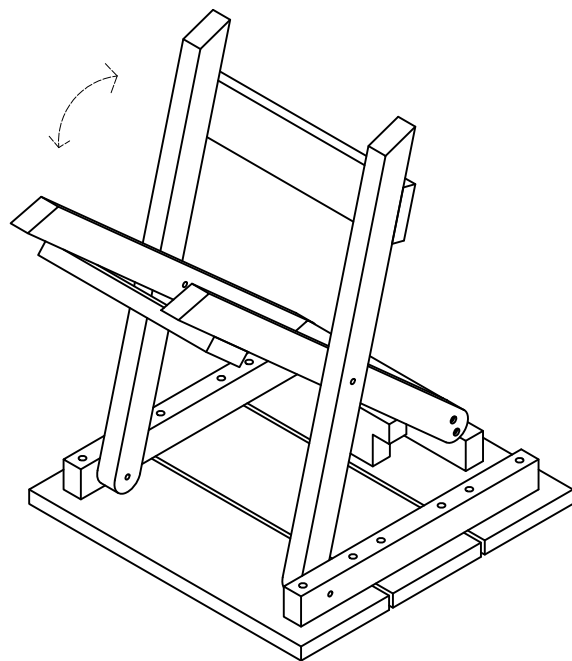


STEP 4

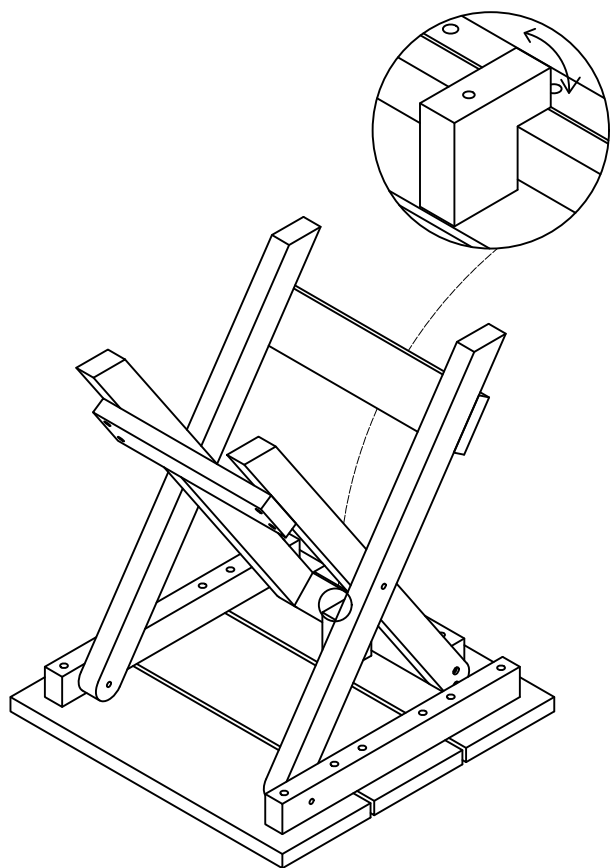




1



2



3



4